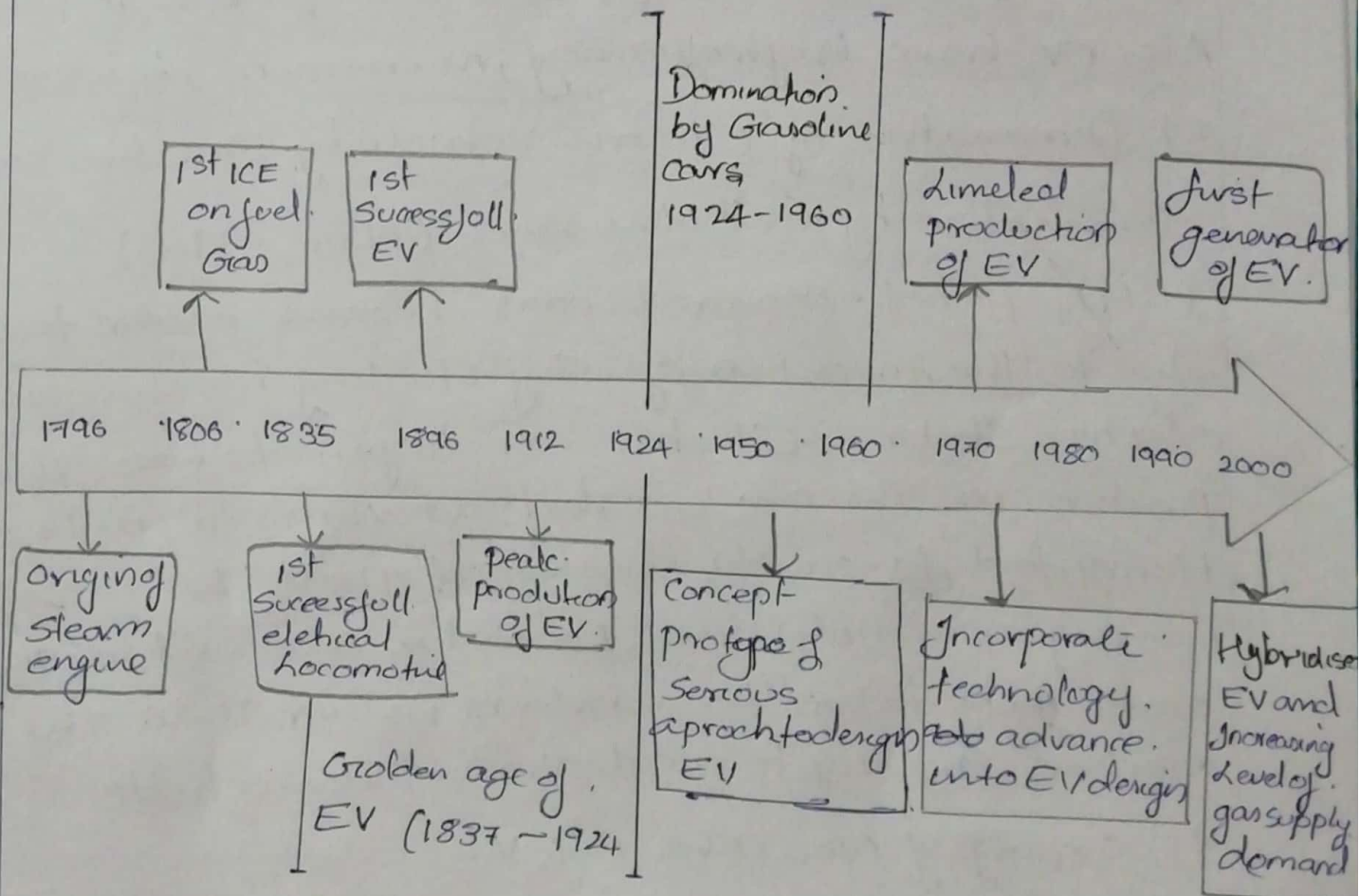


## 1. a) Invention of Electric motor.

World's first electric motor is made by Anthoni J. J. in 1828. created a first small model car powered by his electric motor. Scottish inventor Robert Anderson also invented a crude electric carriage between 1832 and 1839.

In 1835; professor Sibrandus Stratingh of Groningen, The Netherlands and his assistant Christopher Becker from Germany also created a small scale electric car powered by non rechargeable primary cells.

The first known electric locomotive was built in 1837 by chemist Robert Davidson of Aberdeen. The first successful electric vehicle was built in 1896 in US by William Morrison.



## b) Golden Era of EV. (1837 - 1924)

In 1906 electric vehicles have become really popular. In 1906 an electric vehicle is produced with the range of 100 miles in a single charge, and also get speed of 45-50 km/h. In beginning of 1900 electric cars were even labelled as "women's cars".

At the turn of the century, 40% of American cars were powered by steam, 38% by electricity and 22% by petrol. Commercial electric vehicles were produced primarily in Europe.

The main reason for popularity of EV in 1906 are.

Steam engine takes 45 minutes to start, ICE engine takes 15 minutes to start but EV have are quick start vehicles. Also EV have high efficiency, no emission, low cost.

## c) Domination of Electric vehicle by Gasoline cars.

### Domination by Gasoline cars (1924 - 1960)

In 1912 petrol-powered cars became easier to drive due to the invention of self-starting mechanism "electric starter". Electric car began to lose their position in the car market at America in 1920. Henry Ford famously remarked that the use of the moving assembly line production allowed for the work to be taken to workers rather than the workers moving to and around the vehicle.

## d) Coming of New Era in EV.

The energy crisis in 21 century led to renewed interest in electric cars. A lot of small companies.

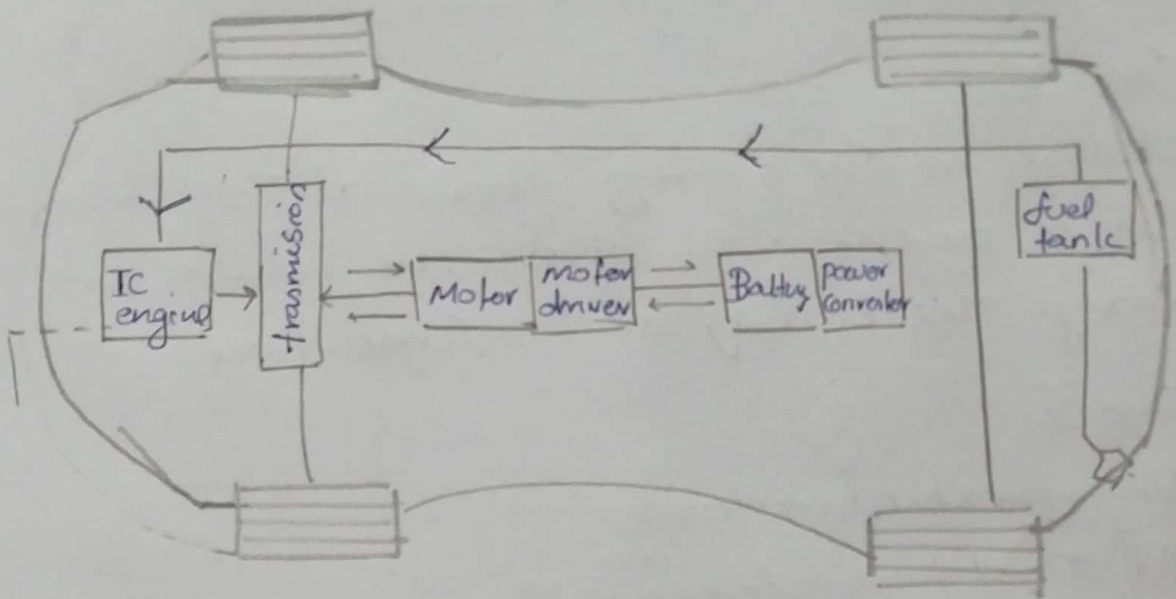


Started to design and advertise small electric cars into the public. Toyota offered its RAV4-EVS in Year 22nd November 2002. Californian manufacturer of electric car Tesla Motors in 2004 started the development of The Tesla Roadster model. Tesla was also the first to introduce Lithium Ion batteries in its car production. In 2022 many MNC had taken initiative for green mobility and EV vehicles such as TATA Motors, Kinetic Energy Green, Mahindra eCobra are such of them.

### c) Introduction to Hybrid electric vehicles.

A hybrid electric vehicle (HEV) is a type of hybrid vehicle that combines a IC engine system with an electric propulsion system. The presence of electric powertrain is intended to achieve either better fuel economy than a conventional vehicle. There is a variety of HEV types and the degree to which each functions as an electric vehicle also varies. HEV can be classified based on the hybrid architecture and degree of hybridization. Based on hybrid architecture, HEV can be classified into series, parallel, series parallel. Based on the degree of hybridization, HEV can be classified into micro, mild and full hybrid.

## 2. b) Parallel Hybrid Electric Vehicles



Parallel hybrid EV consist of IC engine and electrical motor. The battery used to drive the electrical motor is charged with the help of IC engine. Primary machine in parallel HEV is IC engine and the secondary machine is motor. Fuel is stored in the fuel tank to drive the IC engine. There are 5 types of cases in parallel HEV.

Case I:-

In this case vehicle is driven with the help of IC engine only. motor is not.

Case II:-

In this case vehicle is driven with the help of electrical motor only. In this case the vehicle is BEV Battery electrical vehicles.

Case III

Hybrid mode. In this case both IC engine and

motor is in the operational condition.  
Output from the IC engine and motor is given to the transmission (hybrid mode).

#### Case IV

Charge in the battery is low at that time the IC engine will drive the vehicle and charge the battery at the same time.

#### Case V :

Regenerative braking.

At that time electric motor will act as a generator.

Advantages :-

1. Reduced traction motor size.
2. No need of extra generator.
3. Use a smaller battery pack than series drive trains.

Disadvantages :-

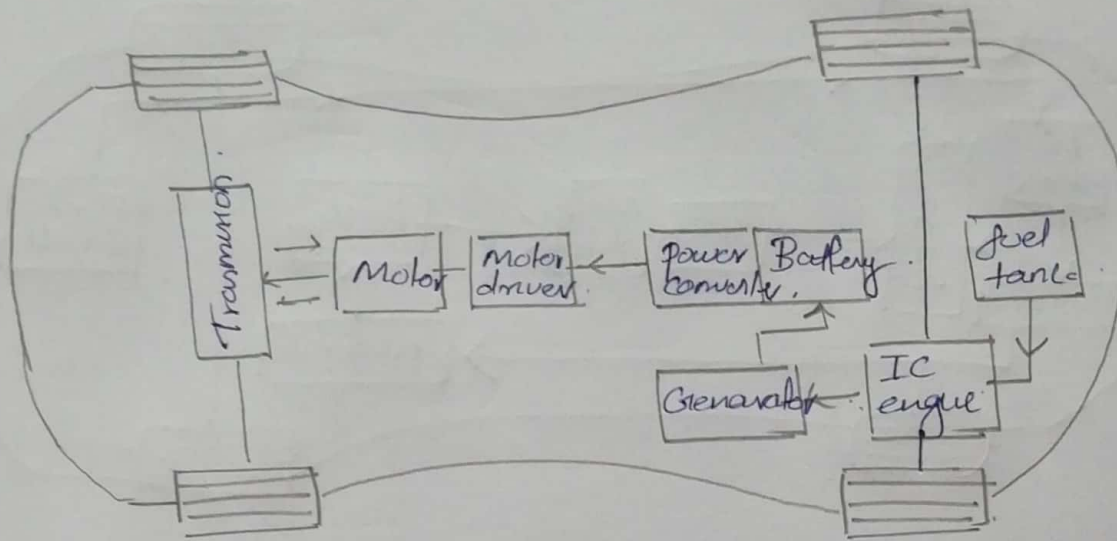
1. Additional weight.
2. High cost when compared to ICE vehicles.
3. Complexity.

Applications :-

1. Honda Insight
2. Honda Civic Hybrid.
3. Mercedes-Benz S400 Blue HYBRID.



## a) Series Hybrid Electric Vehicles.



In series hybrid EV. The primary machine is motor. and The secondary machine is IC engine. An extra generator is provided This Series HEV to charge The Battery; The generator is operated with The help of IC engine; So IC engine is used to recharge The battery.

In Series Hybrid EV. motor is powerful and have large battery pack.

Advantages:-

1. Low fuel Consumption Compared to That of parallel HEV.
2. The combustion engine can operate in a narrow rpm range.

Disadvantages:-

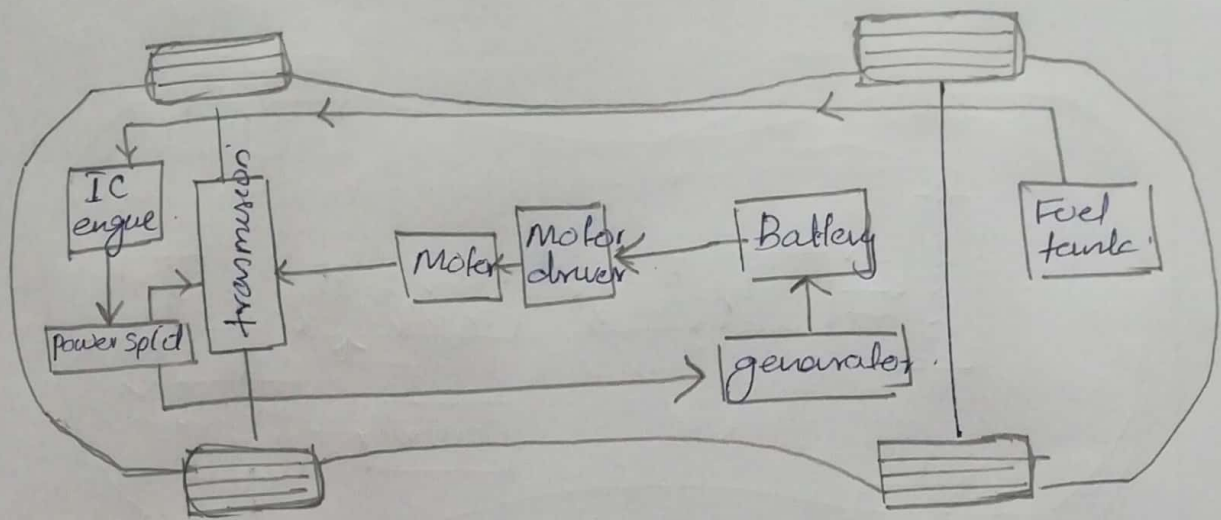
1. Additional weight and cost due to increased components.

2. Complexity.

Application:-

1. Audi A8
2. Lexus NX

### c) Series parallel Hybrid vehicle.



In series parallel hybrid vehicles motor as well as IC engine is used to drive the vehicle. A powersplit is used to split the power from IC engine. An extra generator is also used to recharge the battery. When battery is low; the battery is charged by giving direct power from the powersplit to the generator.

If we want to charge the battery but we want to use IC engine to drive the vehicle at the same time, powersplit is used to split the power to both. This combination is only used by Toyota Prius.

Advantages:-

1. Engine and motor can provide power independently or in conjunction with <sup>one</sup> another.
2. Engine can supplement the motor when additional power is required.

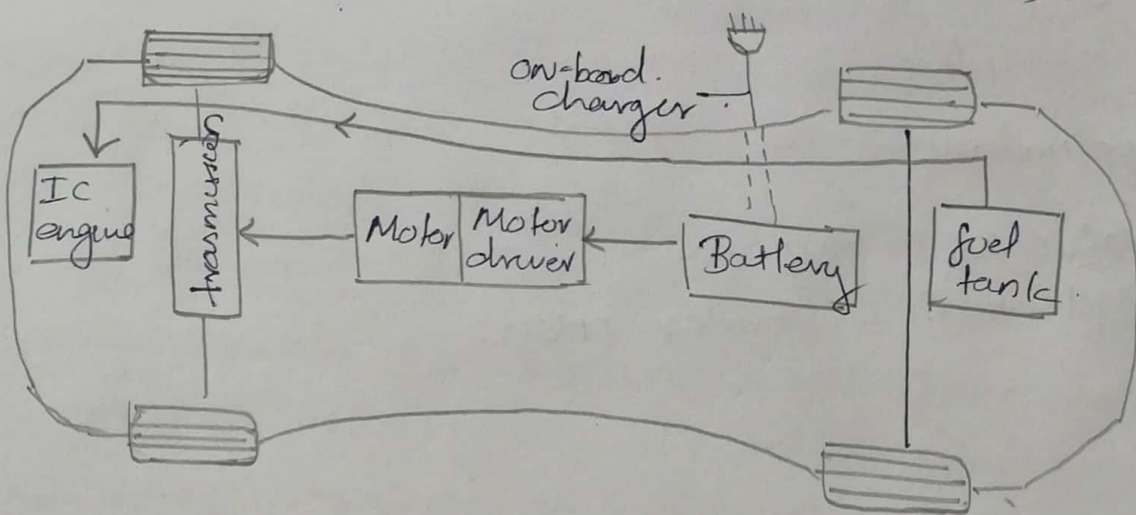
Disadvantage :-

1. Complicated Control Scheme.
2. Requires complex programming
3. Increased cost.

Application :-

1. Toyota prius

d) Plug in Hybrid electric vehicle (PHEV).



A plug-in hybrid EV is a hybrid EV whose battery pack can be recharged by plugging a charging cable in to an external electric power source, in addition to internally by its on board internal combustion engine-powered generator. most PHEV are passenger car. There is no need of extra generator to charge.



The battery. charging of battery can be done with the help of charging station. or Home charging Setup. output of motor and IC engine is given to the transmission.

Advantages:-

1. more efficient engine; resulting in lower fuel consumption and lower CO<sub>2</sub> emissions.
2. more dynamic
3. reduce toxic exhaust gases.

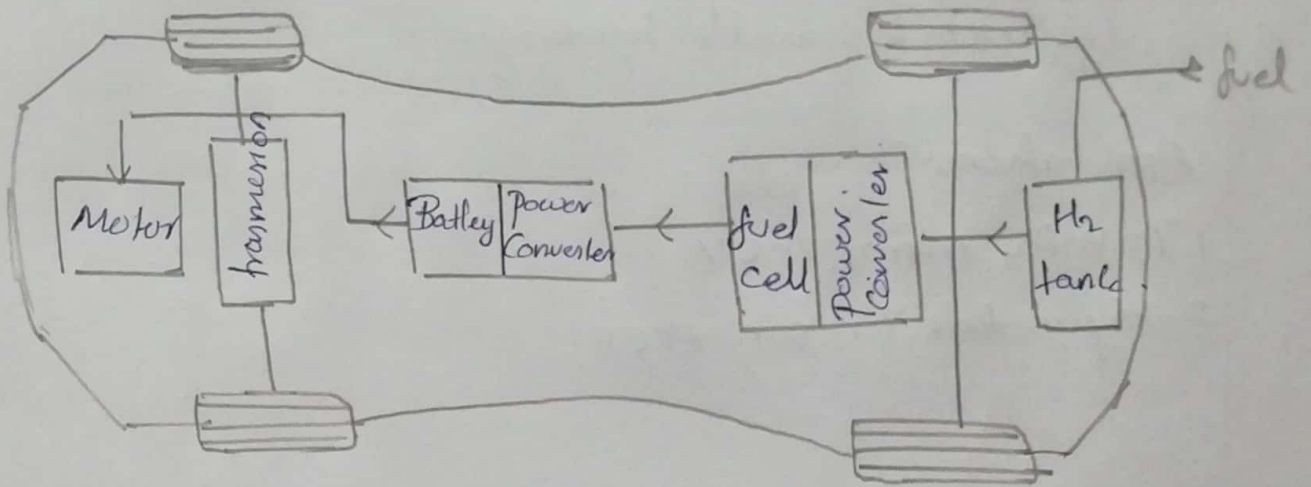
Disadvantages.

1. more weight
2. Expensive
3. complex.

Applications:-

1. Volvo XC90 plug-in
2. Mitsubishi Outlander. PHEV.

## e) Fuel cell Electric Vehicle.



In fuel cell electric vehicle; instead of using IC engine fuel cell is used to charge the battery. Motor is driven with the help of the battery.  $H_2$  fuel tank is also provided to store hydrogen fuel. Fuel cells in vehicles generate electricity generally using oxygen from the air and compressed hydrogen. Most fuel cell vehicles are classified as zero emission vehicles that emit only water and heat. Fuel cell is a device that generates electricity through an electrochemical reaction, not combustion.

### Advantages.

1. Simplest fuel cell system
2. Good load response.
3. Zero emission system.



### Disadvantages:-

1. high cost
2. large size
3. difficulty to handle hydrogen..

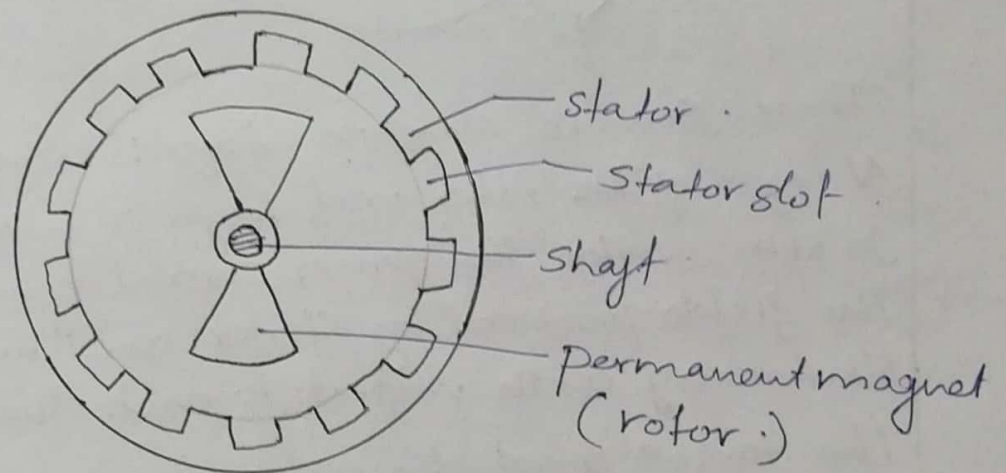
### Applications:-

1. Toyota mirai FCEV
2. Hyundai Tucson FCEV.

### 3. Brushless DC motor (BLDC)

Brushless DC motor is an electric motor powered by a direct current voltage supply and commutated electronically instead of by brushes like in conventional DC motors. This motor is worked with the help of DC supply. Due to the absence of brushes, maintenance is less.

Construction of Brushless DC motor :-



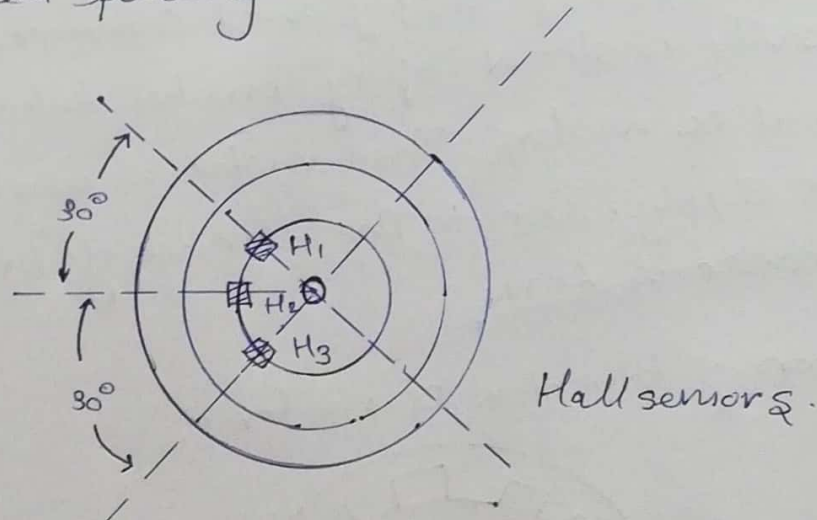
Stator of BLDC motor has 3 phase winding while rotor is in the form of permanent magnet. Brushless DC motor also has a rotor positioning sensor which produces electrical signals that indicate the current correct position of the rotor. Brushless stator winding is driven from an electronic drive which is a 3-phase inverter.

Speed of brushless DC motor can be controlled by controlling its stator voltage, which can be achieved by controlling the DC input voltage of the inverter.



### Sensors:-

The PMDC motor use Hall sensors with  $60^\circ$  electrical spacing.



These sensors produce logic 1 when exposed to N-type of the rotor and logic 0 when no exposing. In BLDC motor the driver circuit operates on dc supply. The fields produced by stator and rotor remains stationary with respect to each other.

The torque speed characteristics are similar to that of a dc motor. This motor does not have brushes.

Two types of BLDC motor are there :-

#1. Unipolar (half wave) BLDC motor.

#2. Bipolar (full wave) BLDC motor.

Applications of BLDC motor are

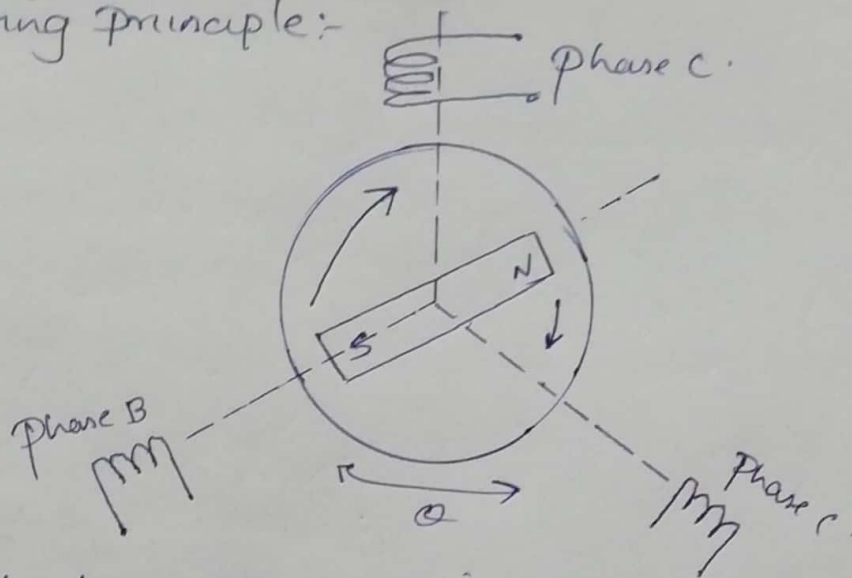
Computer peripheral equipments.

Instrumentation and control system.

Electronic power steering

Air conditioners.

Operating Principle:-



Stator have 3 $\phi$  winding phase A, B & C ; 120° phase shift when ever. phase A is energized stator poles south and north are created. The stator's south pole repels rotor's South pole and attract rotor north pole. Due to this attraction and repulsion clockwise torque is produced.

The magnitude of torque is given by:-

$$T = k \phi_s \phi_r \sin \alpha$$

$k$  = constant

$\phi_s$  = field flux stator

$\phi_r$  = field flux rotor

The torque is directly proportional to the sinusoidal  $\alpha$ . The magnitude of stator field flux is proportional to stator current  $I_1$  and rotor field is constant

$$T = k_1 I_1 \sin \alpha$$

The stator phases are energized in the sequence A, B, C, & A. So the clockwise rotation will be found.