



# DETECTION RATING GUIDELINES - MANUFACTURING

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DETECTION	CRITERIA: LIKELIHOOD OF DETECTION	RANKING
Absolute Impossible	No known controls available to detect failure mode.	10
Very Remote	Very remote likelihood current controls will detect failure mode.	9
Remote	Remote likelihood current controls will detect failure mode.	8
Very Low	Very low likelihood current controls will detect failure mode.	7
Low	Low likelihood current controls will detect failure mode.	6
Moderate	Moderate likelihood current controls will detect failure mode.	5
Moderately High	Moderate high likelihood current controls will detect failure mode.	4
High	High likelihood current controls will detect failure mode.	3
Very High	Very High likelihood current controls will detect failure mode.	2
Almost Certain	Current controls almost certain to detect the failure mode. Reliable detection controls are known with similar processes.	1